## Time-of-Flight Approaches to SPAD and SiPM Imaging

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<u>Short burst</u> or pulse of light; distance  $d = \frac{c \cdot t_{TOF}}{c}$ 



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## How short of a burst? How about a single photon?

## **Single Photons**

Photons are indeed the smallest unit of energy defining light

... but they are strange particles or, better, quantum paths



Source: Neil J. Gunther

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## Photons in a Laser Pulse Are <u>not</u> i.i.d.: Order Statistics

$$f_{k:n}(t) = n \begin{pmatrix} n-1 \\ k-1 \end{pmatrix} f(t)F(t)^{k-1}(1-F(t))^{n-k}$$

 $f_{k:n}(t)$ : k-th order statistics f(t): probability density function F(t): cumulative density function **Assumptions:** 

- Each photon is stat. independent
- The pulse has a Gaussian p.d.f.



## Photon Counting in TOF Makes Sense!

- Single-photon detection can result in better statistics ... but multiple single photons must be detected
- Photon time-of-arrival must be accurate to the
- Photon <u>time-of-arrival</u> must be accurate to the picosecond (timestamping)
- For imaging many <u>simultaneous</u> photon detections are needed

## **Single-Photon Detectors**

- Electron multiplication in vacuum
  - Photomultiplier tube (PMT)
  - Microchannel plate (MCP)
- CMOS APS
  - Amplifying pixel
- Electron multiplied charge-coupled device (EMCCD)
  - See lessons on CCD
- Avalanche photodiode (APD)
- Geiger-mode APD (GAPD) or Single-photon avalanche diode (SPAD)
- Silicon photomultiplier (SiPM)

## Outline

- Photon counting & single-photon detection
- SPAD image sensors for TOF
- The silicon photomultiplier
- TOF in medical imaging
- Current & future challenges

## Photon Counting & Single-Photon Detection

## **Avalanche Effect in Condensed Matter**

- Suppose one can perform <u>impact ionization</u> in a solid, thereby achieving <u>very large gain</u> in an area of a <u>few tens of μm<sup>2</sup></u> (thus at pixel level)
- This can be achieved in an abrupt one-sided junction





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## **CMOS SPAD**

- Implemented entirely using standard layers and conventional process steps!
- Low breakdown voltage, low noise
- <u>Guard rings</u>: minimize edge breakdown, create a zone of constant electric field



## Minimizing Edge Breakdown



## Quenching



## Quenching a SPAD in CMOS

• The SPAD becomes like any other digital device but it is triggered by a photon!



## **SPAD Non-Idealities**

- Dead time
- Dark counts
- Photon detection efficiency (PDE)
- Timing resolution
- Afterpulsing

#### ... and in SPAD matrices

- Cross-talk
- PDE Uniformity

## **Dark Counts: Dark Count Rate**



- State-of-the-art SPADs in dedicated technology: 0.02~1Hz/μm<sup>2</sup>
- State-of-the-art CMOS SPADs: 0.1~10Hz/μm<sup>2</sup>



## **DCR Mechanisms**

- Band-to-band tunneling generation
- Trap-assisted thermal generation
- Trap/tunneling assisted generation



#### **Photon Detection Efficiency**



#### **PDE vs. Excess Bias**



Tosi et al., 2009

## **Timing Resolution**



## **Timing Resolution vs. Wavelength**

- The depth of interaction (and thus wavelength) determines the presence of a tail in the response
- The width of the multiplication region also determines the tail

#### **Timing Resolution vs. # Photons**



Fishburn, Ph.D. Thesis, Delft, 2012

## **Timing Resolution vs. B-Fields**

Time resolution in 9.4T

Delta FWHM < 10ps:

Test conditions:

- External laser source
- Internal TDC
- Integrated TDC



Fishburn and Charbon, EEE Nuc. Sci Symp (NSS), 2011

#### **Active vs. Passive Recharge**



## **SPAD Image Sensors for TOF**

## **Direct Method for Measuring TOF**



## **Measuring TOF in Many Pixels**



## **On-pixel Electronics: MEGAFRAME**



#### **MEGAFRAME Pixel: 500 Transistors**



#### **The Megaframe-128 Chip**



C. Veerappan, J. Richardson, R. Walker, D.-U. Li, M. W. Fishburn, Y. Maruyama, D. Stoppa, F. Borghetti, M. Gersbach, R.K. Henderson, E. Charbon, *ISSCC*, 2011

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### **Non-Deterministic Resolution Spread**



C. Veerappan et al., ESSDERC, 2011

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# Timing Jitter vs. Light Brightness (Compensated)



## Single-Shot TOF Measurement (Compensated)



## Fluorescence Lifetime Imaging Microscopy (FLIM)


#### **FLIM Images**

#### Intensity Image

#### Lifetime Image



Seed makeup is unclear, spot caused by intensity variations Nutrients in seed occupy a limited portion

### **On-Pixel Electronics: SPAD Gating**



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## Indirect Method to Measure TOF: Single-Photon Synchronous Detection

- Digital equivalent of lock-in method
- Continuously modulated illumination
- Gated SPAD with counters



Niclass, Charbon, et al., "Single-Photon Synchronous Detection", IEEE Journal of Solid-State Circuits (JSSC), 44(7), pp. 1977-1989, July 2009

### **SPSD Method**

Outgoing light

Incoming light



$$A' = \frac{\sqrt{(C_3 - C_1)^2 + (C_0 - C_2)^2}}{2}$$
$$B' = \frac{C_0 + C_1 + C_2 + C_3}{4}$$
$$\varphi' = \arctan\left(\frac{C_3 - C_1}{C_0 - C_2}\right)$$



## **Improving Fill Factor**

- Place complex electronics outside sensitive are
- Limited to line-pixel sensors
- 2D arrays require scanning



## **Column-Parallel Approach: LASP**



Niclass, Favi, Kluter, Gersbach, Charbon, ISSCC2008, JSSC 2008

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## LASP: First Fully Integrated Sensor



#### **TCSPC Method for 3D Reconstruction**



#### **SPAD Arrays**

Let us fast-rewind and go back to basics!

SPADs are the interface between photons and the digital world

Why not combine them into a single pixel and use scanning or coded-aperture?

## The Silicon Photomultiplier (SiPM)

#### **SiPM Concept**



- Single- and multi-photon detectability
- Better fill factor
- Defect-driven noise can be isolated and eliminated
- Each diode is a SPAD

#### SiPM Concept



## **Two Flavors of SiPMs**

- Analog silicon photo-multiplier (a-SiPM)
- Digital silicon photo-multiplier (d-SiPM)

#### a-SiPMs



<u>Cons</u>

- Cannot remove noisy SPADs
- Relative slow rise time due to loading (no differentiation/delay techniques)

#### d-SiPMs



- Only first photon detected





## **Column-Parallel or Multichannel d-SiPM**



### Multichannel d-SiPM: EndoTOFPET



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#### **Hot Pixel Suppression**



## **3D Integration: Flip-Chip**





### **3D Integration: Through-Silicon Via**





Source: STMicroelectronics

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## **3D Integration: Through-Silicon Via**

- SPADnet
  - Front-side illuminated 8x16 mini SiPM matrix
  - On-pixel TDC
  - TSV to reduce gap





## TOF in Medical Imaging

## **Positron Emission Tomography (PET)**



PET visualizes β+ emission from <sup>18</sup>FDG metabolized by cancer cells... in 3D!

## Fluorodeoxyglucose (FDG)



## **Positron-Electron Annihilation**



### **3D Reconstruction in PET**



## **Time-of-flight PET**

Line of response sinogram weighting



Time of flight sinogram weighting

# What about the multichannel d-SiPM?

# Why should we keep single-photon statistics?

## Photons from a Scintillator Are <u>not</u> i.i.d.: Order Statistics



#### **Cramer-Rao Limit**



#### **Robustness to Noise**



## Another Major Advantage: Coincidence Deferred to Network

- Scalability
- Multi-ring
- Simplicity
- Cost reduction

More details in Charbon et al., IEEE NSS/MIC paper (2013)



### **Current & Future Challenges**

# Delft/EPFL SPAD and SiPM Image Sensors (2003-13)



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## **Moore's Law for SPADs**



## **Miniaturization vs. Complexity**



## Large Format Scalability



Assembly with similar TSV chips (Courtesy: STMicroelectronics)

## **Ge-on-Si SPADs**

- CMOS compatible
- APD / SPAD functionality
- 3D integration compatible
- Backside illumination (BSI)
- Telecom wavelengths



Sammak, Aminian, Nanver, Charbon, IEDM11

# **New Applications**

- TOF PET
- Fluorescence lifetime imaging microscopy (FLIM)
- Super-resolution microscopy
- Nuclear/fluorescent cancer tracers
- Förster resonance energy transfer (FRET)
- Fluorescence correlation spectroscopy (FCS)
- Selective plane illumination microscopy (SPIM)

## **Conclusions: 3 Take-Home Messages**

- TOF is not only for 3D vision!
- Most photon bursts have complex statistics, the mathematical tools are well developed!
- Multiphoton detection, in combination with picosecond resolution and order-statistical tools, can yield far superior timing resolutions... robustly!

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# http://cas.et.tudelft.nl

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